



Footprint Engineering Inc.

Successful use of the E5 Internal Cure admixture depends on the use of appropriate methods of batching and concreting. E5 Internal Cure admixture is supplied in ready-to-use liquid form and is added to the concrete at the plant or at the jobsite.

**E5 Internal Cure is added at 4 ounces per hundred weight of cementitious material.**

*\*Additional samples mixes and dosage rate are found below.*

*\*The producer can temp the load after dosing if needed to the allowable slump.*

### **E5 Internal Cure Instructions**

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**Run the concrete up to the top of the drum  
Dispense the measured admixture over the top of the  
mix, Spin the drum for a minimum of 75 to 125  
revolutions.**

**\*Examples of Dosage rates at 4 oz... per hundred weight of cementitious material**

470 lbs of cementitious material  
E5 Internal Cure dosage 19oz

517 lbs of cementitious material  
E5 Internal Cure dosage 21oz

564 lbs of cementitious material  
E5 Internal Cure dosage 23oz

611 lbs of cementitious material  
E5 Internal Cure dosage 25oz

658 lbs of cementitious material  
E5 Internal Cure dosage 27oz

705 lbs of cementitious material  
E5 Internal Cure dosage 29oz

**"Lower Your Carbon Footprint, Lower Your Cost and Schedule"**  
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